#### Henderson, Katie

From: Torrence, Rufus

**Sent:** Thursday, April 05, 2012 8:15 AM

To: Jones Chuck (Chuck.Jones@danfoss.com)

Cc: Henderson, Katie

Subject: FW: ARP001040 AR0020605 AFIN 10-00102 Scroll March 2012 Semi-Annual Report

Attachments: SCT Mar 2012 SAR.pdf



April 4, 2012

Mr. Chuck Jones, EHS Manager Danfoss Scroll LCC One Scroll Drive Arkadelphia, AR 71923

Re: Scroll's March 2012 Semi-Annual Report (Permit No. AR0020605 AFIN 10-00102)

Dear Mr. Jones:

The Department has reviewed Scroll's March 2012 Semi-annual Pretreatment Report and the report is complete.

The report indicated two violations of the Daily Maximum limits on 2/1/2012:

Cadmium Conc = 0.345 mg/l > Max Limit = 0.108 mg/lLead Conc = 0.696 mg/l > Max Limit = 0.680 mg/l

In accordance with 40 CFR 403.12(g)(3),

If sampling performed by an Industrial User indicates a violation [Daily Max Limit], the User shall notify the [City] within 24 hours of becoming aware of the violation. The User shall also repeat the sampling and analysis and submit the results of the repeat analysis to the Control Authority [ADEQ] within 30 days after becoming aware of the violation.

The analytical data (page 5) included in the March semi-annual report indicated that Scroll resampled on 3/7/2012 and all results were compliant. In the future, the Department will allow Scroll to continue with this procedure. In other words, Scroll does not have to contact the Department within 30 days of becoming aware of a violation. Scroll must work with the City, mitigate the problem and continue sampling until compliance is achieved, Scroll may report the results to the Department in the next regularly scheduled semi-annual report. Nonetheless, Scroll's records must contain a "Record of Communication" with the City dated between 2/1/2012 and 3/1/2012. Scroll should be ready to present the ROC during the Department's next site visit on April 18, 2012.

The Department appreciates Scroll's continued efforts in semi-annual reporting. If you have any questions or concerns, please contact the Department at (501) 682-0626 or by email at <a href="mailto:torrence@adeq.state.ar.us">torrence@adeq.state.ar.us</a>.

Sincerely,

Rufus Torrence, Pretreatment Engineer

Water Division

ARKANSAS DEPARTMENT OF ENVIRONMENTAL
5301 NORTHSHORF DRIVE: NORTH-LITTLE ROCK / ARKANSAS 72118 5317 / TYLEPI
www.adequatore.co.co.

## SEMIL-ANNUAL REPURT FUR INDUSTRIAL USERS REGULATED BY 40CFR433/403.6(e)

Use of this form is not an EPA/ADEQ requirement. Attn: Water Div/NPDES Pretreatment (1) IDENTIFYING INFORMATION: LEGAL NAME & MAILING ADDRESS B. FACILITY & LOCATION ADDRESS Danfoss LCC Danfoss LCC One Scroll Drive One Scroll Drive Arkadelphia AR 71923 Arkadelphia AR 71923 C. FACILITY CONTACT: Chuck Jones TELEPHONE NUMBER: 870-246-0714 (2) REPORTING PERIOD-FISCAL YEAR From March 1 to Feb 28/29 (Both Semi-Annual Reports must cover Fiscal Year) A. MONTHS WHICH REPORTS ARE DUE B. PERIOD COVERED BY THIS REPORT September & March FROM: 09/01/2011 TO: 3/01/2012 (3) DESCRIPTION OF OPERATION A. REGULATED PROCESSES B. CHANGES: SUMMARIZE ANY CHANGES IN THE REGULATED PROCESSES SINCE THE LAST REPORT. ATTACH AN ADDITIONAL SHEET IF THE SPACE BELOW IS INADEQUATE. PROVIDE A NEW **CORE PROCESS(ES)** SCHEMATIC IF APPROPRIATE. CHECK EACH APPLICABLE BLOCK ☐ Electroplating ☐ Electroless Plating ☐ Anodizing X Coating SEP 2011 SAR Mar 2012 SAR ☐ Chemical Etching and Milling ARP 001040 ☐ Printed Circuit Board Manufacture AR0020605 AFIN 10-00102 2012 04 03 Filed Date 2011 11 14 ANCILLARY PROCESS(ES)\* LIST BELOW EACH PROCESS USED IN THE FACILITY Cleaning Machining Grinding **Painting** C. Number of Regular Employees at this facility 283 D. [Reserved]

### 40CFR433 SEMI-ANNUAL REPORT CON'D FACILITY NAME:

### (4) FLOW MEASUREMENT

INDIVIDUAL &TOTAL PROCESS FLOWS DISCHARGED TO POTW IN GALLONS PER DAY (GPD)

Process	Average Flow	Maximum Flow	Type of Discharge	
Regulated (Total)	22142	77300	Continuous	
Regulated (Cyanide)	22142	77300	Continuous	
§403.6(e) Unregulated*	0	0	N/A	
§403.6(e) Dilute	50	1000	Batch	
Cooling Water	0	0	Continuous	
Sanitary	7200	11450	Continuous	
Total Flow to POTW	29342	88750	******	

"Unregulated" has a precis								•	
5) MEASUREMENT OF F	OLLUTANTS	3							
A. TYPE OF TREATMENT SYSTEM						B, CO	OMMENTS O	N TREATM	ENT SYSTEM
CHECK EACH APPLICABLE BLOCK									
Neutralization									
Chemical Precipitation and	d Sedimentatio	n							
Chromium Reduction									
Cyanide Destruction						}			
Other									
None									
THE INDUSTRIAL USER MU						· <b>L</b>			
IALYTICAL DATA COLLECT CEPTABLE; LIST THE DETEC	CTION LIMIT IF	CONCENTRA	ATION WAS	BELOW DET	ECTION LIM	oh. Zekoco IIT.	mcentrat.	ions are i	NO1
Pollutant	Cd /	Cr/	Cu	Pb /	Ni	Ag	Zn	CN	TTO*
(mg/l)	$\times$		1	$\backslash$					
MAC	0.108	2.731	3.332	0.68	3.924	0.424	2.573	1.183	2.1
AAC	0.069	1.686	2.041	0.424	2.346	0.237	1.459	0.641	***
AMMC	0.3450	0.77899	8000	0.58500E	8800 <b>0</b> .69	<b>6006</b> 99300	6 8 9 B 0 6 0 E	0 0 1 3 0 0 0 0 0 0 9 2	\$ <b>560000000</b> 0 0.100
AMAC	0.1264	01617	0.218		0.3385	0.05731	0.3731		0.1722
MAC <=> Max Alternate Con See 40CFR403.6(e) for details			one AMM	C <=> Actual	I Measured Max	Conc AMA	.C <=> Actual	Measured A	ve Conc
Sample Location	_After Pre-Tre	atment						— <del>.</del>	
Serveda Terra (Coale en C	Composite)	Comp	osite						
Sample Type (Grab or C				1 01	41.				
Number of Samples and	Frequency Co	llected	6 San	iple @1 pei	monin				
		-		-	montn		**************************************		

40CFR433 SEMI-ANNUAL REPORT CON'D FACILITY NAME: (6) CERTIFICATION A. [Reserved] [Reserved] B. CHECK ONE: U§433,11(e) TOXIC ORGANIC ANALYSIS ATTACHED ☐ \$433,12(a) TTO CERTIFICATION PROVIDED BELOW Based on my inquiry of the person or persons directly responsible for managing compliance with the pretreatment standard for total toxic organics (TTO), I certify that, to the best of my knowledge and belief, no dumping of concentrated toxic organics into the wastewaters has occurred since filing of the last semi-annual compliance report. I further certify that this facility is implementing the toxic organic management plan submitted to Arkansas Department of Environmental Quality. (T)pod Name) CORPORATE ACKNOWLEDGEMENT (Optional) STATE OF ARKANSAS ) COUNTY OF Before me, the undersigned authority, on this day personally appeared of a corporation, known to me to be the person whose name is subscribed to the foregoing instrument(s), and acknowledged to me that he executed the same for purposes and considerations therein expressed, in the capacity therein stated and as the act and deed of said corporation. Given under my hand and seal of office on this \_ day of\_ Notary Public in and for County, Arkansas My commission expires

# 40CFR433 SEMI-ANNUAL REPORT CON'D FACILITY NAME:

(7) POLLUTION PREVENTION ACT OF 1990 [42 U.S.C. 1310] et seq.]	
§6602 [42 U.S.C. 13101] Findings and Policy para (b) Policy,—The Congress hereby declares it to be the national policy of the United States that pollution that cannot be prevented should be recycled in an environmentally safe manner, whenever feasible; pollution that cannot be prevented or feasible; and disposal or other release into the environment should be employed only as a last resort and should be conducted in an environmental	r recycled should be treated in an environmentally safe manner whenever
The User may list any new or ongoing Pollution Prevention practices:	
We continue to use mechanical separation of oil and grease prior to pre-treatment.	
(8) GENERAL/COMMENTS	
(8) GENERAL COMMENTS	
N/A	
(9) SIGNATORY REQUIREMENTS [40CFR403,12(I)]	
I certify under penalty of law that I have personally examined and am familiar with the in attachments were prepared under my direction or supervision in accordance with a system properly gather and evaluate the information submitted. Based on my inquiry of the perspersons directly responsible for gathering the information, the information submitted is, to accurate, and complete. I am aware that there are significant penalties for submitting fall and imprisonment for knowing violations.	on designed to assure that qualified personnel son or persons who manage the system, or those to the best of my knowledge and belief, true,
Paul Dean	
NAME OF CORPORATE OFFICER OR AUTHORIZED REPRESENTATIVE	SIGNATURE
General Manager OFFICIAL TITLE	43-12 DATE SIGNED

#### Sept 2011 - March 2012

ATTRIBUTE	CADMIUM	CHROME	COPPER	LEAD	NICKEL	SILVER	ZINC	CYANIDE	TTO	ARSENIC
12/7/2011	0.100000	0.100000	0.106000	0.100000	0.395000	0.100000	0.195000	0.013000	0.023000	0.100000
1/4/2012	0.330000	0.100000	0.163000	0.241000	0.897000	0.100000	0.760000	0.005000	0.020000	0.350000
2/1/2012	(0.345000)	0.778000	0.578000	0.696000	0.460000	0.100000	0.605000	0.010000	1.000000	0.787000
3/7/2012	0.100000	0.100000	0.588000	0.108000	0.433000	0.100000	0.774000	0.009000	0.046000	0.520000
9/4/2011	0.000700	0.044000	0.016900	0.001000	0.056500	0.000100	0.129800	0.000015	0.023000	0.009000
10/4/2011	0.009420	0.005600	0.035700	0.136200	0.114200	0.000100	0.149300	0.009000	0.072000	0.003240
11/4/2011	0.000100	0.004700	0.043300	0.001000	0.014400	0.001000	0.013200	0.008000	0.022000	0.002100
AMMC MAXIMUM	0,345000	0.778000	0.588000	0.696000	0.897000	0.100000	0.774000	0.013000	1.000000	0.787000
AMAC AVERAGE	0.126460	0.161757	0.218700	0.183314	0.338586	0.057314	0.375186	0.007716	0.172286	0.253049
MAC Limits	0.108000	2.731000	3,332000	0.680000	3,924000	0.424000	2,573000	1.183000	2,100000	
AAC Limits	0.069000	1.686000	2.041000	0.424000	2.346000	0.237000	1.459000	0.641000	***	